

DRIVE BELT ON-VEHICLE INSPECTION

AC3SB-01

1. INSPECT DRIVE BELT'S INSTALLATION CONDITION

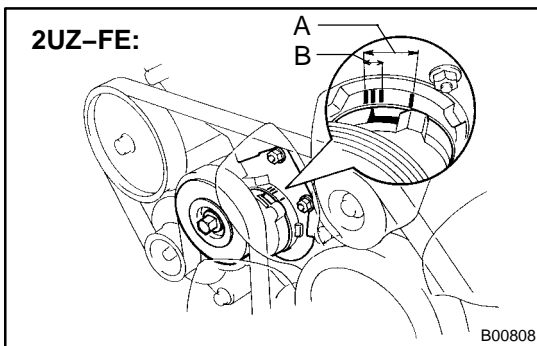
Check that the drive belt fits properly in the ribbed grooves.

2. 1GR-FE engine:

INSPECT DRIVE BELT TENSIONER

Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise.

If a malfunction exists, replace the tensioner.



3. 2UZ-FE engine:

INSPECT DRIVE BELT TENSION

Check that the tension is within the range A on the auto tensioner scale.

If the tension is not within the range A on the scale, replace the belt with a new one.

HINT:

When replacing the drive belt with a new one, the belt tension should be within range B on the belt tensioner scale.